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## 1. SAFETY REGULATIONS AND NOTES

Please read these operating instructions carefully before starting to work with the device. Observe the following warnings to prevent malfunctions or physical damage to both property and people.

These operating instructions are to be regarded as part of this device. If the device is sold or transferred, the operating instructions must accompany it.

These operating instructions may be duplicated and forwarded for information about potential dangers and their prevention.

### 1.1 Levels of hazard warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:



#### DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. Compliance with the measures is mandatory.

#### WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Exercise extreme caution while working.

#### CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or damage of property.

#### NOTE

A potentially harmful situation can occur and, if not avoided, can lead to property damage.

### 1.2 Staff qualification

Only specialised electrical personnel may install the device, perform the test run and work on the electrical system.

Only trained and authorised specialist personnel are permitted to transport, unpack, assemble, operate or maintain the device, or to use it in any other manner.

### 1.3 Basic safety rules

Any safety hazards stemming from the device must be re-evaluated once it is installed in the end device.

Observe the following when working on the unit:

⇒ Do not make any modifications, additions or conversions to the device without the approval of ebm-papst.

### 1.4 Electrical voltage

Check the electrical equipment of the device at regular intervals. Remove loose connections and defective cables immediately.



#### DANGER

##### Electrical load on the device

Risk of electric shock

→ Stand on a rubber mat if you are working on an electrically charged device.

#### WARNING

##### Terminals and connections have voltage even with a unit that is shut off

Electric shock

→ Wait for five minutes after disconnecting the voltage at all poles before touching the unit.

**CAUTION**

The motor restarts automatically when operating voltage is applied, e.g. after a power failure.

Danger of injury

- Keep out of the danger zone of the device.
- When working on the device, switch off the mains supply voltage and secure the latter from being switched on again.
- Wait until the device stops.
- Insert the brought-out thermal overload protector into the control circuit so that the cooled off motor does not switch on independently after a fault.

**1.5 Safety and protective functions****DANGER****Missing safety device and non-functioning safety device**

If there is no safety device, you could be seriously injured, for example by reaching into the running device with your hands.

- Operate the device only with a fixed and isolating safety protection and a fixed guard grille.  
The guard must withstand the kinetic energy of a fan blade.
- The device is a built-in component. You, the owner/operator, are responsible for providing adequate protection for the device.
- Instantly stop the device once you detect a missing or ineffective protective feature.

**1.6 Mechanical movement****DANGER****Rotating device**

Body parts coming into contact with the rotor and impeller can be injured.

- Secure the device against accidental contact.
- Before working on the system/machine, wait until all parts have come to a standstill.

**WARNING****Rotating device**

Long hair, loose items of clothing and jewellery could become entangled and pulled into the device. You could be injured.

- Do not wear any loose clothing or jewellery while working on rotating parts.
- Protect long hair by wearing a cap.

**1.7 Emission****WARNING**

Depending on the installation and operating conditions, a sound pressure level greater than 70 dB(A) may arise.

Danger of noise-induced hearing loss

- Take appropriate technical safety measures.
- Protect operating personnel with appropriate safety equipment, e.g. hearing protection.

**1.8 Hot surface****CAUTION****High temperature at the motor housing**

Danger of burn injuries

- Ensure that sufficient protection against accidental contact is provided.

**1.9 Transport****NOTE****Transport of device**

- Transport the device in its original packaging only.
- Secure the device so that it does not slip, e.g. by using a clamping strap.

**1.10 Storage**

Store the device in a dry and weatherproof manner in the original packing in a clean environment.

Protect the device from environmental impacts and dirt until the final installation.

We recommend storing the device for a maximum of one year.

Maintain the storage temperature, see chapter 3.5 Storage conditions.

**1.11 Disposal**

When disposing of the device, please comply with all relevant requirements and regulations applicable in your country.

## 2. PROPER USE

The device is exclusively designed as a built-in device for moving air according to its technical data.

Any other or secondary use is deemed improper and constitutes a misuse of the device.

Installations on the customer's side must meet the mechanical, thermal and service life-related stresses that can occur.

### Proper use also includes:

- Using the device only in power systems that are earthed at the neutral.
- Moving air with a density of 1.2 kg/m<sup>3</sup>.
- Using the device in accordance with the permitted ambient temperature, see chapter 3.5 Storage conditions and chapter 3.2 Nominal data.
- Operating the device with all protective features in place.
- Minding the operating instructions.

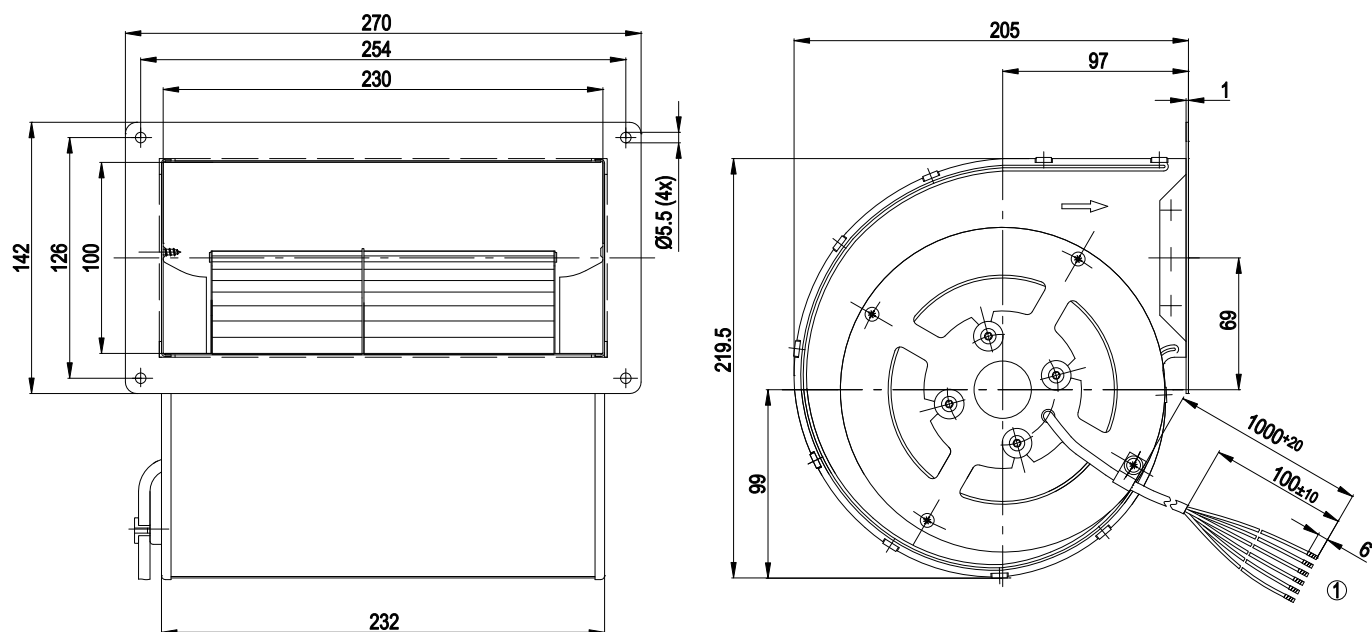
### Improper use

Using the device in the following ways is particularly prohibited and may cause hazards:

- Moving air that contains abrasive particles.
- Moving highly corrosive air, e.g. salt spray mist. Exceptions are devices that are intended for salt spray mist and protected accordingly.
- Moving air that contains dust pollution, e.g. suctioning off saw dust.
- Operating the device close to flammable materials or components.
- Operating the device in an explosive atmosphere.
- Using the device as a safety component or for taking on safety-related functions.
- In addition, all application options that are not listed under proper use.

### 3. TECHNICAL DATA

#### 3.1 Graphic rendition of products



All measures have the unit mm.

1	Connection line halogen- and silicone-free, 0.5 mm <sup>2</sup> , 6x brass lead tips crimped
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## 3.2 Nominal data

<b>Motor</b>	M2D068-EC			
<b>Phase</b>	3~	3~	3~	3~
<b>Nominal voltage [V]</b>	230	230	400	400
<b>Connection</b>	D	D	Y	Y
<b>Frequency [Hz]</b>	50	60	50	60
<b>Type of data definition</b>	ml	ml	ml	ml
<b>Valid for approval / standard</b>	CE	CE	CE	CE
<b>Speed [min<sup>-1</sup>]</b>	2250	2700	2250	2700
<b>Power input [W]</b>	290	280	290	280
<b>Current draw [A]</b>	0.81	0.76	0.47	0.44
<b>Min. back pressure [Pa]</b>	275	450	275	450
<b>Max. ambient temperature [°C]</b>	60	60	60	60

ml = max. load · me = max. efficiency · rfa = running at free air  
 cs = customer specs · cu = customer unit

Subject to alterations

## 3.3 Technical description

<b>Leakage current</b>	< 0,75 mA
<b>Size</b>	146 mm
<b>Operation mode</b>	S1
<b>Direction of rotation</b>	Counter-clockwise, seen on rotor
<b>Mounting position</b>	Shaft horizontal or rotor on bottom; rotor on top on request
<b>Humidity class</b>	F2-2
<b>Insulation class</b>	"F"
<b>Cable exit</b>	Axial
<b>Condensate discharge holes</b>	Rotor-side
<b>Bearing motor</b>	Ball bearing
<b>Mass</b>	4.4 kg
<b>Housing material</b>	Sheet steel, hot-dip galvanised
<b>Material of impeller</b>	Sheet steel, hot-dip galvanised
<b>Motor suspension</b>	Motor mounted via brackets on one side
<b>Motor protection</b>	Thermal overload protector (TOP) brought out
<b>Product conforming to standard</b>	CE; EN 60335-1
<b>Surface of rotor</b>	Partially cast in aluminium
<b>Type of protection</b>	IP 44
<b>Protection class</b>	I

## 3.4 Mounting data

For depth of screw, see chapter 3.1 Graphic rendition of products

⇒ Secure the mounting screws against accidentally coming loose (e.g. by using self-locking screws).

<b>Strength class for mounting screws</b>	8.8
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You can obtain additional mounting data from the product drawing if necessary.

## 3.5 Storage conditions

⇒ Use the device in accordance with its protection type.

<b>Max. permissible ambient motor temp. (transp./ storage)</b>	+ 80 °C
<b>Min. permissible ambient motor temp. (transp./storage)</b>	- 40 °C

## 4. CONNECTION AND START-UP

### 4.1 Connecting the mechanical system



#### CAUTION

**Cutting and crushing hazard when removing the blower from the packaging**



→ Carefully lift the blower out of its packaging, only touching the housing. Make sure to avoid any shock.

→ Wear safety shoes and cut-resistant safety gloves.

⇒ Install the device according to your application.

### 4.2 Connecting the electrical system



#### DANGER

**Electric voltage on the device**

Electric shock

→ Always install a protective earth.

→ Check the protective earth.

#### CAUTION

**Electrical voltage**

The blower is a built-in component and features no electrically isolating switch.

→ Connect the blower only to circuits that can be switched off using an all-pole disconnecting switch.

When working on the blower, you must switch off the system/machine in which the blower is installed and secure it from being switched on again.

#### NOTE

**Water penetration into leads or wires**

Water enters at the cable end on the customers side and can damage the device.

→ Make sure that the cable end is connected in a dry environment.



Connect the device only to circuits that can be switched off using an all-pole disconnecting switch.

#### 4.2.1 Prerequisites

- ⇒ Check whether the data on the type plate agree with the connection data.
- ⇒ Before connecting the device, ensure that the supply voltage matches the operating voltage of the device.
- ⇒ Only use cables designed for current according to the type plate.

#### 4.2.2 Voltage control



With open loop speed control using transformers or electronic voltage regulators (e.g. phase angle control), excessive current may occur.

In addition, noises can occur with phase angle control depending on the mounting situation.

#### 4.2.3 Frequency inverter



Fit sinusoidal filters that work on all poles (live-live and live-earth) between the frequency inverter and the motor for operation with frequency inverters.  
Depending on how the device is installed, noises may occur.

### 4.3 Connection of the cables

External leads are brought out of device.

⇒ Connect the lines according to your application. When doing so, observe chapter 4.4 Connection diagram.

#### 4.3.1 Motor protection

#### CAUTION

**Electrical voltage**

The device is a built-in component and features no electrically isolating switch.

→ Connect the device to a suitable trigger device. Connect the device only to circuits that can be switched off using an all-pole disconnecting switch.

→ When working on the device, you must switch off the system/machine in which the device is installed and secure it from being switched on again.

#### NOTE

**Lack of motor protection**

The motor becomes too hot and may thus be damaged. The motor does not automatically restart.

→ Locate the source of the error and eliminate the error.

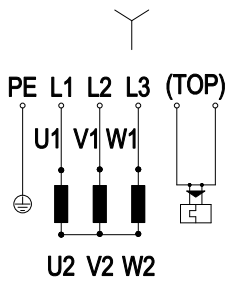
→ Connect the thermal overload protector installed in the winding.

The motors are equipped with thermal overload protectors to protect the devices.

Check to make sure that the thermal overload protector is correctly connected before each operation.

Failure to connect up the thermal overload protector correctly will invalidate your warranty claim.

4.4 Connection diagram



Note: Direction of rotation changes when two phases are reversed

Y	Star connection
L1	black
L2	blue
L3	brown
U1	black
V1	blue
W1	brown
U2	green
V2	white
W2	yellow
TOP	2x grey
PE	green/yellow

#### 4.5 Checking the connections

- ⇒ Make sure that the power is off (all phases).
- ⇒ Secure it from being switched on again.
- ⇒ Check the correct fit of the connection lines.

#### 4.6 Switching on the device



**WARNING**  
**Hot motor housing**  
 Fire hazard

- Ensure that no combustible or flammable materials are located close to the blower.

Inspect the device for visible external damage and the proper function of the protective features before switching it on.

- ⇒ Apply the nominal voltage to the voltage supply.

#### 4.7 Switching off the device

- ⇒ Disconnect the device from the supply voltage.

### 5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Return the device to ebm-papst for repair or replacement.

#### WARNING

**Terminals and connections have voltage even with a unit that is shut off**

Electric shock

- Wait for five minutes after disconnecting the voltage at all poles before touching the unit.

#### CAUTION

**The motor restarts automatically when operating voltage is applied, e.g. after a power failure.**

Danger of injury

- Keep out of the danger zone of the device.
- When working on the device, switch off the mains supply voltage and secure the latter from being switched on again.
- Wait until the device stops.
- Insert the brought-out thermal overload protector into the control circuit so that the cooled off motor does not switch on independently after a fault.



If the device remains out of use for some time, e.g. when in storage, we recommend switching the device on for at least 2 hours to allow any condensate to evaporate and to move the bearings.

Malfunction/error	Possible cause	Possible remedy
<b>Motor does not turn</b>	Mechanical blockage	Switch off, de-energise, and remove mechanical blockage
	Mains supply voltage faulty	Check mains supply voltage, restore power supply
	Faulty connection	Correct connection, see connection diagram
	Thermal overload protector responded	Allow motor to cool off, locate and rectify cause of error, if necessary cancel restart lock-out
<b>Impeller running roughly</b>	Imbalance in rotating parts	Clean the device, if imbalance still evident after cleaning, replace device
<b>Overtemperature of motor</b>	Ambient temperature too high	Lower ambient temperature if possible
	Unacceptable operating point	Check operating point
	Insufficient cooling	Improve cooling





If you have any other problems, contact ebm-papst.

## 5.1 Cleaning

### NOTE

**Damage to the device during cleaning.**

Malfunction possible

- Do not clean the device using a water jet or high-pressure washer.
- Do not use any cleaners containing acids, bases or solvents.

## 5.2 Safety test

What has to be tested?	How to test?	Frequency
Protective casing against accidental contact	Visual inspection	at least every 6 months
Device for damage	Visual inspection	at least every 6 months
Mounting of device	Visual inspection	at least every 6 months
Mounting of connecting cables	Visual inspection	at least every 6 months
Mounting of protective earth connection	Visual inspection	at least every 6 months
Insulation of the cables	Visual inspection	at least every 6 months
Condensate discharge holes for clogging, as necessary	Visual inspection	at least every 6 months